



85% Organic Ring-Spun Combed Cotton
15% Recycled Polyester

STANLEY/STELLA

DARK COLOURS FABRIC

	DTG	WATERBASE	PLASTISOL	DISCHARGE	TRANSFER	SUBLIMATION
OVERALL	◆◆◆◆◆	◆◆◆◆◆	◆◆◆◆◆	◆◆	◆◆◆◆◆	N/A
REMARK		15% Polyester can cause a slight color migration : blocking layer is highly recommended.		Shades and yarn dyed colours don't discharge completely: please check our colour chart as a guide for the discharge result.		N/A
RECOMMENDED CURING MODE	Dryer conveyor Heat press can leave shiny marks if too high temperature applied	Dryer conveyor	Dryer conveyor	Dryer conveyor	Heat press	N/A
CURING TEMPERATURE	160 - 175°C	160 - 180°C	143 - 180°C	160 - 180°C	Follow supplier instructions	N/A
CURING TIME	3 ½ min wet on dry 7 min wet on wet	2 - 4 min depending on the print (no. of layer, amount of ink...)	2 min	2 - 3 min	Follow supplier instructions (max. temperature 180°C)	N/A
PRETREATMENT	<ul style="list-style-type: none"> • If white ink used for printing; pretreatment is required. For other ink colours pretreatment is an option, but we do recommend pretreatment as print colours will be more solid and brighter (except for pretreatment that is included in the printing machine as Kornit) • The quantity of pretreatment solution will depend on Artwork & Fabric : <ul style="list-style-type: none"> - for white ink base layer : amount higher - for sweatshirts: amount higher than for teeshirts • For separate pretreatment process it is recommended to flatten the fibers with heatpress just before DTG printing 	N/A	N/A	N/A	N/A	N/A

◆◆◆◆◆ Best result

◆ No good result

N/A: Not applicable

⁽¹⁾ Printing surface of ST/ST sweatshirts is 100% cotton. The 15% of polyester from overall composition is on the inside of the knitted fabric



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LIGHT COLOURS FABRIC

	DTG	WATERBASE	PLASTISOL	DISCHARGE	TRANSFER	SUBLIMATION
OVERALL	◆◆◆◆◆	◆◆◆◆◆	◆◆◆◆◆	◆◆	◆◆◆◆◆	N/A
REMARK		15% Polyester can cause a slight color migration : blocking layer is highly recommended.		Discharge on light colour based fabric results a limited visibility of the print Please check our colour chart as a guide for the discharge result.		N/A
RECOMMENDED CURING MODE	Dryer conveyor Heat press can leave shiny marks if too high temperature applied	Dryer conveyor	Dryer conveyor	Dryer conveyor	Heat press Heat press can leave shiny marks if too high temperature applied	N/A
CURING TEMPERATURE	160 - 175°C	160 - 180°C	143 - 180°C	160 - 180°C	Follow supplier instructions	N/A
CURING TIME	3 ½ min wet on dry 7 min wet on wet	2 - 4 min depending on the print (no. of layer, amount of ink...)	2 min	2 - 3 min	Follow supplier instructions (max. temperature 180°C)	N/A
PRETREATMENT	<p>• If white ink used for printing; pretreatment is required. For other ink colours pretreatment is an option, but we do recommend pretreatment as print colours will be more solid and brighter (except for pretreatment that is included in the printing machine as Kornit)</p> <p>• The quantity of pretreatment solution will depend on Artwork & Fabric : - for white ink base layer : amount higher - for sweatshirts: amount higher than for teeshirts</p> <p>• For separate pretreatment process it is recommended to flatten the fibers with heatpress just before DTG printing</p>	N/A	N/A	N/A	N/A	N/A

◆◆◆◆◆ Best result

◆ No good result

N/A: Not applicable

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Discharge print : Good or Acceptable results

DARK COLOURS FABRIC

- ◆ Anthracite - C253
- ◆ Black - C002
- ◆ Bottle Green - C224
- ◆ Bright Orange - C013
- ◆ Bright Red - C011
- ◆ British Khaki - C008
- ◆ Camel - C010
- ◆ Dark Heather Denim - C670
- ◆ Dark Heather Grey - C651
- ◆ French Navy - C727
- ◆ G.Dyed Anthracite - C506
- ◆ G. Dyed Salty Rose - C509
- ◆ G.Dyed White - C507
- ◆ Heather Cranberry - C583
- ◆ Hibiscus - C705
- ◆ India Ink Grey - C715
- ◆ Khaki - C223
- ◆ Mid Heather Green - C656
- ◆ Mid Heather Red - C657
- ◆ Navy - C003
- ◆ Raspberry - C240
- ◆ Red - C004
- ◆ Slub Heather Steel Grey - C673
- ◆ Stargazer - C702

LIGHT COLOURS FABRIC

- ◆ Baby Blue - C015
- ◆ Candy Pink - C016
- ◆ Caribbean Blue - C724
- ◆ Chameleon Green - C027
- ◆ Cotton Pink - C005
- ◆ Cream Heather Pink - C682
- ◆ Desert Dust - C028
- ◆ Faded Nude - C009
- ◆ Light Khaki - C704
- ◆ Lilac Peak - C019
- ◆ Linen Grey - C720
- ◆ Mid Heather Beige - C663
- ◆ Opal - C251
- ◆ Salty Rose/Vintage White - C996
- ◆ Sky blue - C232
- ◆ Slub Heather Grey - C671
- ◆ Sunset Orange - C025