



85% Organic Ring-Spun Cotton
15% Recycled Polyester

STANLEY/STELLA

DARK COLOURS FABRIC

	DTG	WATERBASE	PLASTISOL	DISCHARGE	TRANSFER	SUBLIMATION
OVERALL	◆◆◆◆◆	◆◆◆◆◆	◆◆◆◆◆	◆◆	◆◆◆◆◆	N/A
REMARK	Fabric base migrates into light prints due to pigment dyeing method	Fabric base migrates into light prints due to pigment dyeing method To limit use an anti-migration layer	Fabric base migrates into light prints due to pigment dyeing method To limit use an anti-migration layer	Shades and yarn dyed colours don't discharge completely: please check our colour chart as a guide for the discharge result.	Fabric base migrates into light prints due to pigment dyeing method To limit use an anti-migration layer	N/A
RECOMMENDED CURING MODE	Dryer conveyor Heat press can leave shiny marks if too high temperature applied	Dryer conveyor	Dryer conveyor	Dryer conveyor	Heat press	N/A
CURING TEMPERATURE	160 - 175°C	160 - 180°C	143 - 180°C	160 - 180°C	Follow supplier instructions	N/A
CURING TIME	3 ½ min wet on dry 7 min wet on wet	2 - 4 min depending on the print (no. of layer, amount of ink...)	2 min	2 - 3 min	Follow supplier instructions (max. temperature 180°C)	N/A
PRETREATMENT	<p>• If white ink used for printing; pretreatment is required. For other ink colours pretreatment is an option, but we do recommend pretreatment as print colours will be more solid and brighter (except for pretreatment that is included in the printing machine as Kornit)</p> <p>• The quantity of pretreatment solution will depend on Artwork & Fabric : - for white ink base layer : amount higher - for sweatshirts: amount higher than for teeshirts</p> <p>• For separate pretreatment process it is recommended to flatten the fibers with heatpress just before DTG printing</p>	N/A	N/A	N/A	N/A	N/A

◆◆◆◆◆ Best result

◆ No good result

N/A: Not applicable

⁽¹⁾ Printing surface of ST/ST sweatshirts is 100% cotton. The 15% of polyester from overall composition is on the inside of the knitted fabric



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LIGHT COLOURS FABRIC

	DTG	WATERBASE	PLASTISOL	DISCHARGE	TRANSFER	SUBLIMATION
OVERALL	◆◆◆◆◆	◆◆◆◆◆	◆◆◆◆◆	◆◆	◆◆◆◆◆	N/A
REMARK	Fabric base migrates into light prints due to pigment dying method	Fabric base migrates into light prints due to pigment dying method To limit use an anti-migration layer	Fabric base migrates into light prints due to pigment dying method To limit use an anti-migration layer	Discharge on light colour based fabric results a limited visibility of the print Please check our colour chart as a guide for the discharge result.	Fabric base migrates into light prints due to pigment dying method To limit use an anti-migration layer	N/A
RECOMMENDED CURING MODE	Dryer conveyor Heat press can leave shiny marks if too high temperature applied	Dryer conveyor	Dryer conveyor	Dryer conveyor	Heat press Heat press can leave shiny marks if too high temperature applied	N/A
CURING TEMPERATURE	160 - 175°C	160 - 180°C	143 - 180°C	160 - 180°C	Follow supplier instructions	N/A
CURING TIME	3 ½ min wet on dry 7 min wet on wet	2 - 4 min depending on the print (no. of layer, amount of ink...)	2 min	2 - 3 min	Follow supplier instructions (max. temperature 180°C)	N/A
PRETREATMENT	<p>• If white ink used for printing; pretreatment is required. For other ink colours pretreatment is an option, but we do recommend pretreatment as print colours will be more solid and brighter (except for pretreatment that is included in the printing machine as Kornit)</p> <p>• The quantity of pretreatment solution will depend on Artwork & Fabric : - for white ink base layer : amount higher - for sweatshirts: amount higher than for teeshirts</p> <p>• For separate pretreatment process it is recommended to flatten the fibers with heatpress just before DTG printing</p>	N/A	N/A	N/A	N/A	N/A

◆◆◆◆◆ Best result

◆ No good result

N/A: Not applicable

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DARK COLOURS FABRIC

Anthracite - C253
 Azur - C231
 Black - C002
 Black Heather Blue - C588
 Black Heather Cranberry - C589
 Black Heather Orange - C594
 Bottle Green - C224
 Bright Orange - C013
 Bright Red - C011
 British Khaki - C008
 Burgundy - C244
 Camel - C010
 Crystal Stone - C021
 Dark Heather Burgundy - C660 *
 Dark Heather Denim - C670
 Dark Heather Grey - C651 *
 Dark Heather Indigo - C658 *
 Dark Heather Teal - C655 *
 Dark Indigo Denim - C572
 Dark Washed Indigo - C552
 French Navy - C727
 Fresh Green - C014
 G.Dyed Anthracite - C506
 Golden Yellow - C012
 Heather Ash - C693
 Heather Black Denim - C697
 Heather Cranberry - C583
 Heather Grape Red - C664
 Heather Scarab Green - C662
 Hibiscus - C705 *
 India Ink Grey - C715 *
 Khaki - C223
 Light Indigo Denim - C570
 Marble Slub Heather Black - C678 *
 Mid Heather Blue - C653 *
 Mid Heather Green - C656 *
 Mid Heather Grey - C650 *
 Mid Heather Khaki - C659 *
 Mid Heather Red - C657 *
 Mid Heather Royal Blue - C587 *
 Mid Indigo Denim - C571

Mid Washed Indigo - C551
 Midnight Blue - C591 *
 Navy - C003
 Navy/Vintage White - C997
 Ocean Depth - C710 *
 Pink Punch - C024
 Plum - C241 *
 Purple LED - C022
 Raspberry - C240
 Red - C004
 Royal Blue - C230
 Slub Heather Steel Grey - C673
 Spectra Yellow - C204
 Stargazer - C702
 Stretch Limo - C721
 Varsity Green - C029

LIGHT COLOURS FABRIC

Baby Blue - C015
 Candy Pink - C016
 Caribbean Blue - C724
 Citadel Blue - C725
 Chameleon Green - C027
 Coral Wave - C020 *
 Cotton Pink - C005
 Cream Heather Blue - C681 *
 Cream Heather Grey - C680 *
 Cream Heather Pink - C682 *
 Desert Dust - C028 *
 Ecru Neppy Mandarine - C695 *
 Faded Nude - C009 *
 G. Dyed Citadel Blue - C510
 G. Dyed Salty Rose - C509
 G.Dyed White - C507 *
 Heather Ash - C693 *
 Heather Eucalyptus - C582 *
 Heather Grey - C250 *
 Heather Grey Slub - C255
 Heather Ice Blue - C585 *
 Lavender Dawn - C030
 Light Heather Lilac - C685 *
 Light Khaki - C704
 Lilac Peak - C019
 Linen Grey - C720
 Linen Mid Heather Grey - C694
 Mid Heather Beige - C663 *
 Natural - C007
 Off White - C018 *
 Opal - C251
 Salty Rose/Vintage White - C996
 Scale Green - C026
 Sky blue - C232
 Slub Heather Grey - C671
 Sunset Orange - C025 *
 Vintage White - C504
 White - C001

* : Do not discharge completely