



**85% Organic Ring-Spun Combed Cotton**  
**15% Recycled Polyester**

**A.O.P.**

**STANLEY/STELLA**

# DARK COLOURS FABRIC

	DTG	WATERBASE	PLASTISOL	DISCHARGE	TRANSFER	SUBLIMATION
<b>OVERALL</b>	◆◆◆◆◆	◆◆◆◆◆	◆◆◆◆◆	N/A	◆◆◆◆◆	N/A
<b>REMARK</b>	To cover the A.O.P pattern: use either dark coloured ink or multiple layers of light coloured ink.	Use an anti-migration layer to avoid transparency of the A.O.P. pattern.	Use an anti-migration layer to avoid transparency of the A.O.P. pattern.	N/A	Transfer including anti-migration layer to be used to avoid transparency of the A.O.P. pattern.	N/A
<b>RECOMMENDED CURING MODE</b>	Dryer conveyor recommended. Heat press can lead to slight discoloring.	Dryer conveyor.	Dryer conveyor.	N/A	Heat Press.	N/A
<b>CURING TEMPERATURE</b>	160 - 180°C	160 - 170°C	145 - 170°C	N/A	Follow supplier instructions	N/A
<b>CURING TIME</b>	3 ½ min wet on dry 7 min wet on wet.	2 - 4 min depending on the print (no. of layer, amount of ink...)	2 min	N/A	Follow supplier instructions (max. temperature 180°C)	N/A
<b>PRETREATMENT</b>	The quantity of pretreatment solution will depend on Artwork & Fabric : - for white ink base layer : amount higher. - for sweatshirts: amount higher than for teeshirts.	N/A	N/A	N/A	N/A	N/A

◆◆◆◆◆ Best result

◆ No good result

N/A: Not applicable

<sup>(1)</sup> Printing surface of ST/ST sweatshirts is 100% cotton. The 15% of polyester from overall composition is on the inside of the knitted fabric



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# LIGHT COLOURS FABRIC

	DTG	WATERBASE	PLASTISOL	DISCHARGE	TRANSFER	SUBLIMATION
<b>OVERALL</b>	◆◆◆◆◆	◆◆◆◆◆	◆◆◆◆◆	N/A	◆◆◆◆◆	N/A
<b>REMARK</b>	To cover the A.O.P pattern: use either dark coloured ink or multiple layers of light coloured ink.	Use an anti-migration layer to avoid transparency of the A.O.P. pattern.	Use an anti-migration layer to avoid transparency of the A.O.P. pattern.	N/A	Transfer including anti-migration layer to be used to avoid transparency of the A.O.P. pattern.	N/A
<b>RECOMMENDED CURING MODE</b>	Dryer conveyor recommended. Heat press can lead to slight discoloring.	Dryer conveyor.	Dryer conveyor.	N/A	Heat Press.	N/A
<b>CURING TEMPERATURE</b>	160 - 180°C	160 - 170°C	145 - 170°C	N/A	Follow supplier instructions	N/A
<b>CURING TIME</b>	3 ½ min wet on dry 7 min wet on wet.	2 - 4 min depending on the print (no. of layer, amount of ink...)	2 min	N/A	Follow supplier instructions (max. temperature 180°C)	N/A
<b>PRETREATMENT</b>	The quantity of pretreatment solution will depend on Artwork & Fabric : - for white ink base layer : amount higher. - for sweatshirts: amount higher than for teeshirts.	N/A	N/A	N/A	N/A	N/A

◆◆◆◆◆ Best result

◆ No good result

N/A: Not applicable

<sup>(1)</sup> Printing surface of ST/ST sweatshirts is 100% cotton. The 15% of polyester from overall composition is on the inside of the knitted fabric



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## DARK COLOURS FABRIC

- ◆ Anthracite - C253
- ◆ Azur - C231
- ◆ Black - C002
- ◆ Black Heather Blue - C588
- ◆ Black Heather Cranberry - C589
- ◆ Black Heather Orange - C594
- ◆ Bottle Green - C224
- ◆ Bright Orange - C013
- ◆ Bright Red - C011
- ◆ British Khaki - C008
- ◆ Burgundy - C244
- ◆ Camel - C010
- ◆ Crystal Stone - C021
- ◆ Dark Heather Burgundy - C660
- ◆ Dark Heather Denim - C670
- ◆ Dark Heather Grey - C651
- ◆ Dark Heather Indigo - C658
- ◆ Dark Heather Teal - C655
- ◆ Dark Indigo Denim - C572
- ◆ Dark Washed Indigo - C552
- ◆ French Navy - C727
- ◆ Fresh Green - C014
- ◆ G.Dyed Anthracite - C506
- ◆ Golden Yellow - C012
- ◆ Heather Black Denim - C697
- ◆ Heather Cranberry - C583
- ◆ Heather Grape Red - C664
- ◆ Heather Scarab Green - C662
- ◆ Hibiscus - C705
- ◆ India Ink Grey - C715
- ◆ Khaki - C223
- ◆ Light Indigo Denim - C570
- ◆ Marble Slub Heather Black - C678
- ◆ Mid Heather Blue - C653
- ◆ Mid Heather Green - C656
- ◆ Mid Heather Grey - C650
- ◆ Mid Heather Khaki - C659
- ◆ Mid Heather Red - C657
- ◆ Mid Heather Royal Blue - C587
- ◆ Mid Indigo Denim - C571

- ◆ Mid Washed Indigo - C551
- ◆ Midnight Blue - C591
- ◆ Navy - C003
- ◆ Navy/Vintage White - C997
- ◆ Ocean Depth - C710
- ◆ Pink Punch - C024
- ◆ Plum - C241
- ◆ Purple LED - C022
- ◆ Raspberry - C240
- ◆ Red - C004
- ◆ Royal Blue - C230
- ◆ Slub Heather Steel Grey - C673
- ◆ Spectra Yellow - C204
- ◆ Stargazer - C702
- ◆ Stretch Limo - C721
- ◆ Varsity Green - C029

## LIGHT COLOURS FABRIC

- ◆ Baby Blue - C015
- ◆ Candy Pink - C016
- ◆ Caribbean Blue - C724
- ◆ Citadel Blue - C725
- ◆ Chameleon Green - C027
- ◆ Coral Wave - C020
- ◆ Cotton Pink - C005
- ◆ Cream Heather Blue - C681
- ◆ Cream Heather Grey - C680
- ◆ Cream Heather Pink - C682
- ◆ Desert Dust - C028
- ◆ Ecru Neppy Mandarine - C695
- ◆ Faded Nude - C009
- ◆ G. Dyed Citadel Blue - C510
- ◆ G. Dyed Salty Rose - C509
- ◆ G.Dyed White - C507
- ◆ Heather Ash - C693
- ◆ Heather Eucalyptus - C582
- ◆ Heather Grey - C250
- ◆ Heather Grey Slub - C255
- ◆ Heather Ice Blue - C585
- ◆ Lavender Dawn - C030
- ◆ Light Heather Lilac - C685
- ◆ Light Khaki - C704
- ◆ Lilac Peak - C019
- ◆ Linen Grey - C720
- ◆ Linen Mid Heather Grey - C694
- ◆ Mid Heather Beige - C663
- ◆ Natural - C007
- ◆ Off White - C018
- ◆ Opal - C251
- ◆ Salty Rose/Vintage White - C996
- ◆ Scale Green - C026
- ◆ Sky blue - C232
- ◆ Slub Heather Grey - C671
- ◆ Sunset Orange - C025
- ◆ Vintage White - C504
- ◆ White - C001

\*: Do not discharge completely