



**100% Organic Cotton**  
**Ring-Spun Combed**

**STANLEY/STELLA**

## DARK COLOURS FABRIC

	DTG	WATERBASE	PLASTISOL	DISCHARGE	TRANSFER	SUBLIMATION
<b>OVERALL</b>	◆◆◆◆◆	◆◆◆◆◆	◆◆◆◆◆	◆◆◆◆	◆◆◆◆◆	N/A
<b>REMARK</b>	Fabric base migrates into light prints due to pigment dying method	Use an anti-migration layer Fabric base migrates into light prints due to pigment dying method	Use an anti-migration layer Fabric base migrates into light prints due to pigment dying method		Use an anti-migration layer Fabric base migrates into light prints due to pigment dying method	N/A
<b>RECOMMENDED CURING MODE</b>	Dryer conveyor Heat press can leave shiny marks if too high temperature applied	Dryer conveyor	Dryer conveyor	Dryer conveyor	Heat press	N/A
<b>CURING TEMPERATURE</b>	160 - 175°C	160 - 180°C	143 - 180°C	160 - 180°C	Follow supplier instructions	N/A
<b>CURING TIME</b>	3 ½ min wet on dry 7 min wet on wet	2 - 4 min depending on the print (no. of layer, amount of ink...)	2 min	2 - 3 min	Follow supplier instructions (max. temperature 180°C)	N/A
<b>PRETREATMENT</b>	<p>• If white ink used for printing; pretreatment is required. For other ink colours pretreatment is an option, but we do recommend pretreatment as print colours will be more solid and brighter (except for pretreatment that is included in the printing machine as Kornit)</p> <p>• The quantity of pretreatment solution will depend on Artwork &amp; Fabric : - for white ink base layer : amount higher - for sweatshirts: amount higher than for teeshirts</p> <p>• For separate pretreatment process it is recommended to flatten the fibers with heatpress just before DTG printing</p>	N/A	N/A	N/A	N/A	N/A

◆◆◆◆◆ Best result

◆ No good result

N/A: Not applicable

<sup>(1)</sup> Printing surface of ST/ST sweatshirts is 100% cotton. The 15% of polyester from overall composition is on the inside of the knitted fabric



**100% Organic Cotton**  
**Ring-Spun Combed**

**STANLEY/STELLA**

# LIGHT COLOURS FABRIC

	DTG	WATERBASE	PLASTISOL	DISCHARGE	TRANSFER	SUBLIMATION
<b>OVERALL</b>	◆◆◆◆◆	◆◆◆◆◆	◆◆◆◆◆	◆◆	◆◆◆◆◆	N/A
<b>REMARK</b>	Fabric base migrates into light prints due to pigment dying method	Use an anti-migration layer Fabric base migrates into light prints due to pigment dying method	Use an anti-migration layer Fabric base migrates into light prints due to pigment dying method	Discharge on light colour based fabric results a limited visibility of the print Please check our colour chart as a guide for the discharge result.	Use an anti-migration layer Fabric base migrates into light prints due to pigment dying method	N/A
<b>RECOMMENDED CURING MODE</b>	Dryer conveyor Heat press can leave shiny marks if too high temperature applied	Dryer conveyor	Dryer conveyor	Dryer conveyor	Heat press Heat press can leave shiny marks if too high temperature applied	N/A
<b>CURING TEMPERATURE</b>	160 - 175°C	160 - 180°C	143 - 180°C	160 - 180°C	Follow supplier instructions	N/A
<b>CURING TIME</b>	3 ½ min wet on dry 7 min wet on wet	2 - 4 min depending on the print (no. of layer, amount of ink...)	2 min	2 - 3 min	Follow supplier instructions (max. temperature 180°C)	N/A
<b>PRETREATMENT</b>	<p>• If white ink used for printing; pretreatment is required. For other ink colours pretreatment is an option, but we do recommend pretreatment as print colours will be more solid and brighter (except for pretreatment that is included in the printing machine as Kornit)</p> <p>• The quantity of pretreatment solution will depend on Artwork &amp; Fabric : - for white ink base layer : amount higher - for sweatshirts: amount higher than for teeshirts</p> <p>• For separate pretreatment process it is recommended to flatten the fibers with heatpress just before DTG printing</p>	N/A	N/A	N/A	N/A	N/A

◆◆◆◆◆ Best result

◆ No good result

N/A: Not applicable

<sup>(1)</sup> Printing surface of ST/ST sweatshirts is 100% cotton. The 15% of polyester from overall composition is on the inside of the knitted fabric



**100% Organic Cotton**  
**Ring-Spun Combed**

**STANLEY/STELLA**

## DARK COLOURS FABRIC

- ◆ Anthracite - C253
- ◆ Azur - C231
- ◆ Black - C002
- ◆ Black Heather Blue - C588
- ◆ Black Heather Cranberry - C589
- ◆ Black Heather Orange - C594
- ◆ Bottle Green - C224
- ◆ Bright Orange - C013
- ◆ Bright Red - C011
- ◆ British Khaki - C008
- ◆ Burgundy - C244
- ◆ Camel - C010
- ◆ Crystal Stone - C021
- ◆ Dark Heather Burgundy - C660
- ◆ Dark Heather Denim - C670
- ◆ Dark Heather Grey - C651
- ◆ Dark Heather Indigo - C658
- ◆ Dark Heather Teal - C655
- ◆ Dark Indigo Denim - C572
- ◆ Dark Washed Indigo - C552
- ◆ French Navy - C727
- ◆ Fresh Green - C014
- ◆ G.Dyed Anthracite - C506
- ◆ Golden Yellow - C012
- ◆ Heather Black Denim - C697
- ◆ Heather Cranberry - C583
- ◆ Heather Grape Red - C664
- ◆ Heather Scarab Green - C662
- ◆ Hibiscus - C705
- ◆ India Ink Grey - C715
- ◆ Khaki - C223
- ◆ Light Indigo Denim - C570
- ◆ Marble Slub Heather Black - C678
- ◆ Mid Heather Blue - C653
- ◆ Mid Heather Green - C656
- ◆ Mid Heather Grey - C650
- ◆ Mid Heather Khaki - C659
- ◆ Mid Heather Red - C657
- ◆ Mid Heather Royal Blue - C587
- ◆ Mid Indigo Denim - C571

- ◆ Mid Washed Indigo - C551
- ◆ Midnight Blue - C591
- ◆ Navy - C003
- ◆ Navy/Vintage White - C997
- ◆ Ocean Depth - C710
- ◆ Pink Punch - C024
- ◆ Plum - C241
- ◆ Purple LED - C022
- ◆ Raspberry - C240
- ◆ Red - C004
- ◆ Royal Blue - C230
- ◆ Slub Heather Steel Grey - C673
- ◆ Spectra Yellow - C204
- ◆ Stargazer - C702
- ◆ Stretch Limo - C721
- ◆ Varsity Green - C029

## LIGHT COLOURS FABRIC

- ◆ Baby Blue - C015
- ◆ Candy Pink - C016
- ◆ Caribbean Blue - C724
- ◆ Citadel Blue - C725
- ◆ Chameleon Green - C027
- ◆ Coral Wave - C020
- ◆ Cotton Pink - C005
- ◆ Cream Heather Blue - C681
- ◆ Cream Heather Grey - C680
- ◆ Cream Heather Pink - C682
- ◆ Desert Dust - C028
- ◆ Ecru Neppy Mandarine - C695
- ◆ Faded Nude - C009
- ◆ G. Dyed Citadel Blue - C510
- ◆ G. Dyed Salty Rose - C509
- ◆ G.Dyed White - C507
- ◆ Heather Ash - C693
- ◆ Heather Eucalyptus - C582
- ◆ Heather Grey - C250
- ◆ Heather Grey Slub - C255
- ◆ Heather Ice Blue - C585
- ◆ Lavender Dawn - C030
- ◆ Light Heather Lilac - C685
- ◆ Light Khaki - C704
- ◆ Lilac Peak - C019
- ◆ Linen Grey - C720
- ◆ Linen Mid Heather Grey - C694
- ◆ Mid Heather Beige - C663
- ◆ Natural - C007
- ◆ Off White - C018
- ◆ Opal - C251
- ◆ Salty Rose/Vintage White - C996
- ◆ Scale Green - C026
- ◆ Sky blue - C232
- ◆ Slub Heather Grey - C671
- ◆ Sunset Orange - C025
- ◆ Vintage White - C504
- ◆ White - C001

\*: Do not discharge completely